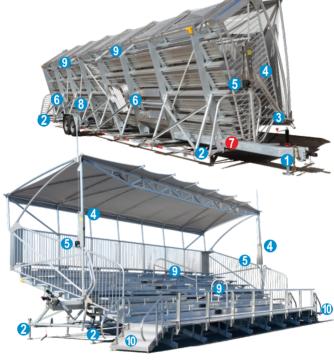


Setup

- Extend tongue jack (1) and disconnect tow vehicle.
- Stow safety chains, 12V connector, emergency breakaway cable. Caution Do not remove breakaway pin from switchbox.
- Level bleacher lengthwise using tongue jack (adjust to ground slope)
- Rotate front corner leveling/support jacks 2 to vertical, re-pin, extend jack legs to ground.
- Unpin canopy transport lock bar.
- Extend and re-pin canopy transport lock bar.
- Remove canopy support lock pin. 4
- Repeat 3 4 at opposite canopy end.
- Tighten winches 5 to open canopy 1ft 2ft. Rotate all remaining leveling/support jacks 2 to vertical, re-pin, extend jack legs to ground.
- Tighten winches **5** until canopy supports are straight, insert lock pins. **4**
- Remove stairs and handrails from storage locations.
- Retract tongue jack 1
- Remove hitch/transport lock-pin. 🚺
- Open lid on mechanical compartment. 8 Rotate timer switch to "**ON**" position. Remove control from compartment.
- Visually check that area is clear.
- Push "OPEN" button until grandstand is fully extended.
- Install stairs and handrails at ends of walkway 🕕.
- Unpin and remove aisle handrails (9) from storage positions and insert into aisleway.
- Check leveling/support jacks 2 and reset as required.
- Rotate timer switch to "OFF" position.
- Stow control pendant, close compartment lid and secure.



Close

- Remove aisle handrails, (9) return to storage positions and secure.
 - rails at walkway ends 🕕 Remov ie st airs
- Open lid on mechanical compartment. (8) Rotate timer switch to "ON" position. Remove control from compartment.
- Visually check that area is clear.
- Press and hold "CLOSE" button until grandstand is fully closed.
- Install hitch/transport lock-pin. 🚺
- Rotate timer switch to "**OFF**" position. Store control pendant. ⁽⁸⁾ Close compartment lid.
- Store stairs and handrails 6 and secure.
- Remove pins from canopy support columns at each end. 4 Place in storage holes.
- Loosen winches at each end (alternating ends) until canopy is 1ft - 2ft from closed. **5**
- Retract, rotate, and repin all frame support jacks except front corner jacks.
- Loosen winches **5** until canopy is closed.
- Repin canopy transport lock bar 3 at each end.
- Extend tongue jack leg to ground contact.
- Retract, rotate, and repin front corner jacks.
- Connect tow vehicle coupler, safety chains, 12V connector, emergency breakaway cable.
- Check coupler, signal lights and brake operation prior to towing.

Read and understand operation guide prior to bleacher towing and operation.

Century Industries